



CF-25

Fully-automatic case former

Maximizes Productivity

Erects and bottom seals up to 15 cases per minute

Minimal Setup

Intuitive changeover feature saves time and increases efficiency

Compact Footprint

Case flow technology allows for in-line, compact footprint

Superior Performance

Chain and lug drive system ensures case is square during sealing and eliminates slipping and stalling seen in side-belt machines

CF-25

Fully-automatic case former



The CF-25 industrial grade, high-performance carton erector is designed to form and bottom-seal corrugated cases at speeds up to 15 cases per minute.

Features and benefits

■ Performance

- Patented case flow technology allows for in-line, compact footprint
- Reliable case transfer system with upgraded vacuum system and 3 opposing vacuum cups guarantee all cases, even square cases, open
- Chain and lug drive system automatically squares cases and compensates for poor tolerances in corrugated dimensions by pushing cases forward
- Allen-Bradley Micro 820 PLC
- Eaton HMI
- Chain-driven powered hopper positively drives the cases toward the extraction point vs a gravity hopper which can miss feed
- Powerful 1/3 HP for high efficiency

■ Versatility

- 150 load on the fly case capacity, accessible from either side of machine
- Simple and efficient tool-less case changeover
- Self-tensioning chain drive system reduces maintenance and time by removing an adjustment point necessary in side-belt drives

■ Durability

- Ideal for 24/7 operations
- Constructed of 10 and 12 gauge steel with solid 4 post nested construction
- Linear bearings and hardened sprockets
- Sealed, maintenance free gear boxes

■ Safety

- UL listed 508A enclosed panel certification
- Fully guarded
- Magnetic interlocking safety gate restricts access to moving parts. When gates are opened, air and electric are shut off.

Optional equipment

- Spare parts kit
- Spare tape cartridge
- Caster assembly (adds an additional 5/8" to conveyor height)
- Low hopper alarm
- Low tape alarm
- Light stack for box jam detection
- 3" wide pressure sensitive tape upcharge
- Leveling pads (adds 2-3/4" to conveyor height)
- High speed
- Mirror image (operator control station and safety gates only)
- Air dryer
- Cold room package
- Increased conveyor height up to 32"
- 3 phase electrics
- NEMA 12 electrical package
- NEMA 4 electrical package



CF-25 Technical Specifications

Power	110 volts, 60 cycle, single phase
Air	14 SCFM @ 85 psi
Production Rate	Standard: Up to 10 cases per minute High Speed: Up to 15 cases per minute* *This option will reduce the case size range to 15"L x 12"W
Case Range	Length: 6" - 16" Width: 6" - 14" Height: 4" - 12"* Width/Height relationship must be: 1/2 width (flap height) + height (closed box) = 5 3/4-19"
Machine Dimensions	75.75" (149.5 cm) high 75 1/8" (163.2 cm) long 43.25" (85.4 cm) wide
Conveyor Height	22 3/4" Standard Consult factory for other heights
Warranty	2 Year - Drive Motor 2 Year - Gear Reducer 3 Year - Tape Cartridge
Closure Material	Pressure Sensitive Tape

The company reserves the right to make technical alterations without prior notification.
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