



PYRAMID
PACKAGING INC

DuraClear™ 200 SpecGrade™ Enhanced Linear Low Density Polyethylene (DC21)

DuraClear 2000 SpecGrade (DC21) is a strong, durable material ideal for multiple applications. DC21 provides a measurable increase in strength while reducing non-productive properties found in other bag materials. DC21 is easy to work with, providing seamless changeovers and higher productivity.

Genuine Autobag® bags-on-a-roll and SidePouch® bags-in-a-box are system-matched and guaranteed to run on all Automated Packaging Systems' bagging equipment.

Technical Information

Compliances	FDA 21 CFR 177.1350 FDA 21 CFR 117.1520 MIL-DTL-117H TYPE III CLASS B
Press Printing	Yes
Imprinting	Yes
Trim Seal	Yes
Mil Thickness	3.9 ± 10%
Configuration	Autobag; SidePouch with restrictions

Performance Data:	U/M	3.9/MT	ASTM
Haze	%	18.9	D-1003
Puncture Resistance (Dart)	grams	540	D-1709
Tensile Strength MD	psi	4179	D-882A
Tensile Strength TD	psi	3479	D-882A
Elongation MD	%	723	D-882A
Elongation TD	%	731	D-882A
Elmendorf Tear MD	grams	1508	D-1922
Elmendorf Tear TD	grams	2094	D-1922
OTR	cc/100in ² /day	110	D-3985
MVTR	g/100in ² /day	0.214	F-1249

Formulation

- DC21



Features & Benefits

- High productivity
- Flexible options
- Good clarity and strength
- Tight gauge tolerance



Chart reflects nominal test data values. Actual results may fluctuate due to inherent process variation. Test data and mil thickness reflect DC21 material only. Certain minimum purchase volumes may apply.